

GETTING THE BEST OUT OF CYCLODEXTRINS

CycloLab's Betadex Sulfobutyl Ether Sodium (Dexolve™)



DEXOLVE

CycloLab's USP and EP compliant SBECD

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WHAT ARE CYCLODEXTRINS?

- Composed of sugars
- Cyclic molecules
- Naturally occurring compounds
- Used in food, pharmaceuticals, drug delivery, chemical industries, agriculture, etc.
- **Sub-nanometer** sized molecular containers with hydrophilic outer phase and hydrophobic interior properties
- $\boldsymbol{\cdot}$ Reversible inclusion complex formation



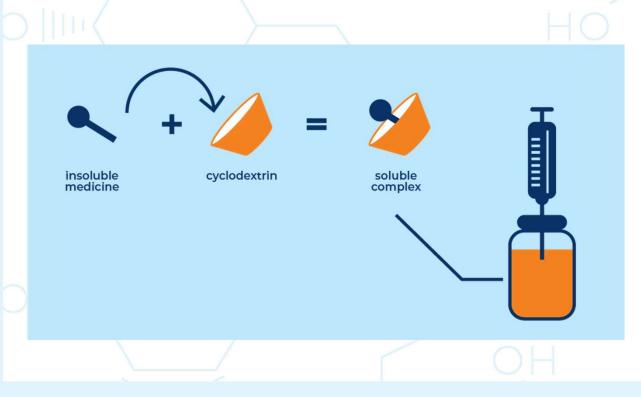
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MAIN FUNCTIONAL PROPERTIES OF CDs

They form NON-COVALENT "host-guest" type inclusion complexes in a reversible manner (Szejtli,1980)



Cyclodextrins may increase

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- Drug solubility
- Wetting, dissolution rate
- Drug stability
- Absorbed quantity

Cyclodextrins may decrease

- API's dose for same efficacy
- Taste
- Side effects
- Smell

CDs USED IN PHARMACEUTICALS

>100 pharma products on the market containing cyclodextrins



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	α-CD	β-CD	γ-CD	ΗΡ-β-CD	SBE-β-CD	RM-β-CD	HP-γ-CD
ORAL		Х	Х	Х	Х		
NASAL						Х	
RECTAL		X		Х			
DERMAL		Х	Х	Х			
OCULAR		х		х	Х	Х	Х
PARENTERAL	Х			Х	х		Х
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European Medicinal Agency EMA/CHMP/333892/2013, Committee for Human Medicinal Products (CHMP) Background review for cyclodextrins used as excipients

CycloLab Ltd. is the producer of the first generic USP and EP-conform Betadex Sulfobutyl Ether Sodium (SBECD = Dexolve[™])

- Significant solubility enhancement (10 to 100,000 fold)
- Improvement of chemical stability
- Increased bioavailability, facilitated delivery
- Reduced aggregation
- Moderate irritation or reduced side-effects
- Maximized patient safety, complete renal elimination
- Enables formulation of water-insoluble APIs in all dosage forms
- Lower API doses can be achieved



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DEXOLVETM FOR IMPROVED PHARMACEUTICAL FORMULATIONS Solubility increase using 10 m/m % **SBECD** vs purified DMF NO. OGYÉI/577 water 21922 92-7/2018 **Piroxicam** 20X Carbamazipine **36X** CANADA HEALTH DMF No. Amiodarone 50X 2009-080 CFDA Voriconazole 85X DMF No. Delafloxacin 340X Ziprasidone*HCl 470X In progress Aripiprazole 3350X Posaconazole pH 6 20X Posaconazole pH 3 120X 1-2/2018 Aqueous solubilities: Pubmed database

(https://pubchem.ncbi.nlm.nih.gov) solubility in SBECD solutions: CycloLab results

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There are 13 APIs on the market and at least 150 further in development in formulations containing SBECD including

- Voriconazole (Vfend, Pfizer)
- Carfilzomib (Kyprolis, Amgen)
- Amiodarone (Nexterone, Baxter)
- Ziprasidone (Geodon, Pfizer)
- Maropitant (vet., Cerenia, Zoetis)
- Aripiprazole (Abilify, BMS)
- Posaconazole (Noxafil, MSD)
- Carbamazepine (Carnexiv, Lundbeck)
- Melphalan (Evomela, Spectrum)
- Delafloxacin (Baxdela, Melinta)
- Brexanolone (Zulresso, Sage)
- Remdesivir (Veklury, Gilead)
- Fosphenytoin (Sesquient, Sedor)

- Mebendazol
- Topiramate
- Omeprazole
- Clopidogrel
- Docetaxel
- Meloxicam
- Allopregnanolone
- Iohexol
- Busulfan
- Alphaxalone

Several other nitrogen containing APIs are in various clinical phases





Main regulatory / QA / sales aspects:

Maintained DMF Type IV for SBECD in US and Canada since 2008, in China since 2019

Prepared via a self-developed proprietary, patented technology with a process independent from any existing patents (expires in 2031)

60-month stability data

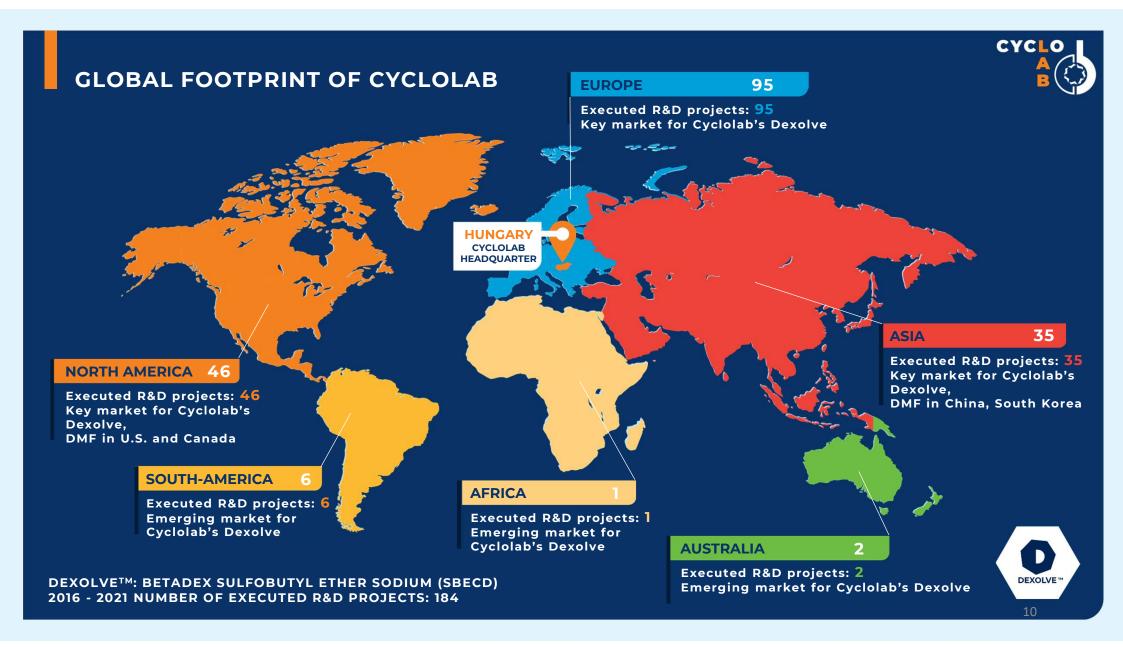
Successful production of over 250 subsequent USP compliant batches – no OOS result in the production Dedicated production facility, with 30000+ kg annual capacity producing up to 720+ kg batches

Quality system compliant to ISO 9001 and GMP requirements (regularly audited)

Over 82 APIs of over 400 partners in development using Dexolve in commercial and development phases

Flexible business model, technical and regulatory support on development





BUSINESS DEVELOPMENT

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